

# OPERATOR'S MANUAL

# 651727

INCLUDING: OPERATION, INSTALLATION & MAINTENANCE  
ALSO INCLUDE MANUALS: F252XX-X (MODULE-AIR 2000)

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(REV. F) IPP

## Model 651727 AIR MANIFOLD ASSEMBLY



READ THIS MANUAL CAREFULLY BEFORE INSTALLING,  
OPERATING OR SERVICING THIS EQUIPMENT.

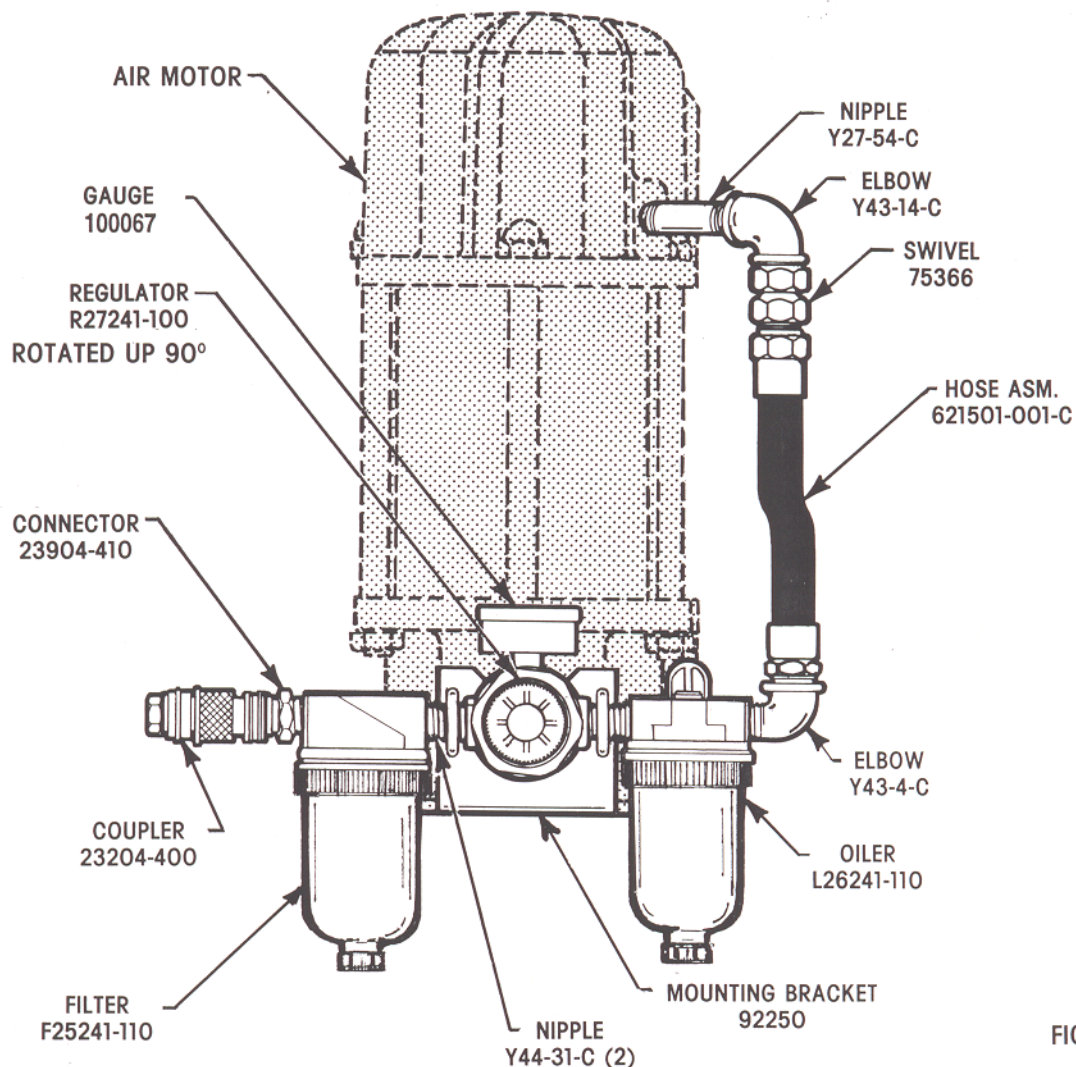


FIGURE 1

### INSTALLATION

1. Remove the (4) Bolts, (4) Nuts and (4) Washers on the base of the Air Motor (see figure 2).
2. Lift the Pump Assembly enough to allow positioning of 92250 Bracket and 92174 (2) Spacers (see figures 1 and 2).
3. Align and install Bolts, Nuts and Washers.
4. Position Filter, Regulator and Lubricator on 92250 Mounting Bracket and secure with 71796 (2) "U" Bolts, Y14-416 (4) Lockwashers and Y12-4-C (4) Nuts (see figure 3).
5. Connect the Y27-54-C Nipple and Y43-14-C Elbow to the Air Motor air inlet (see figure 1).
6. Connect the 75366 Swivel (and 621501-001-C Hose Assembly) to the Y43-14-C Elbow and complete assembly as shown (see figure 1).

NOTE: Keep in mind that only the regulator is rotated upward 90° for easier viewing of the 100067 gauge.

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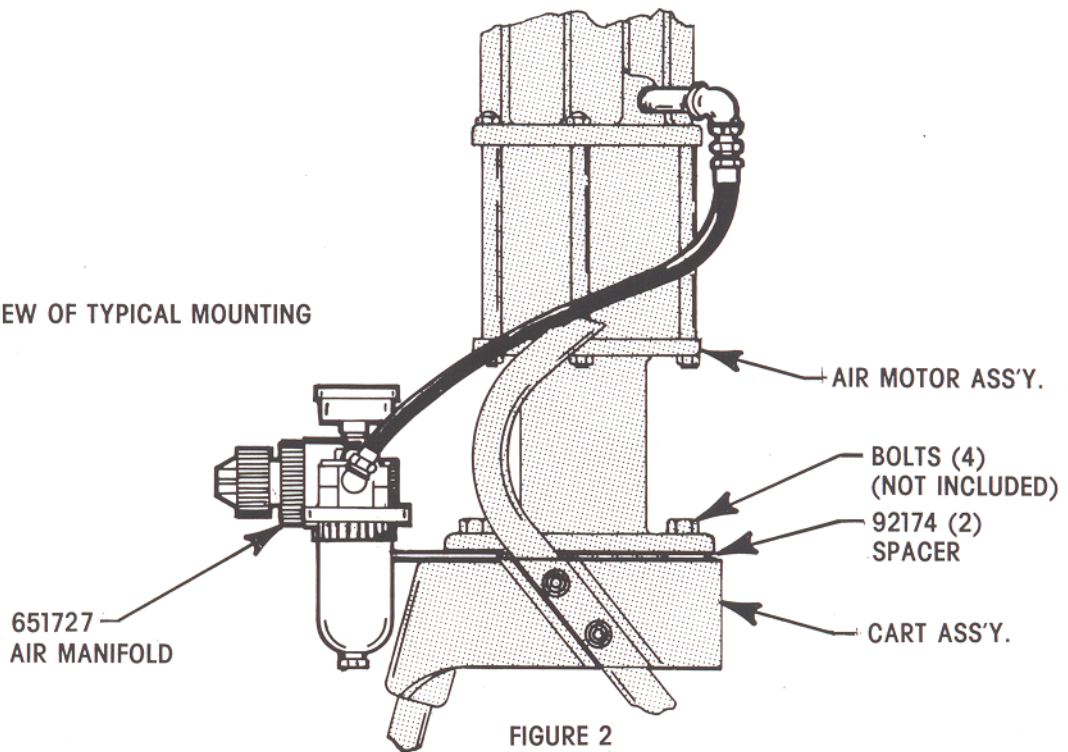
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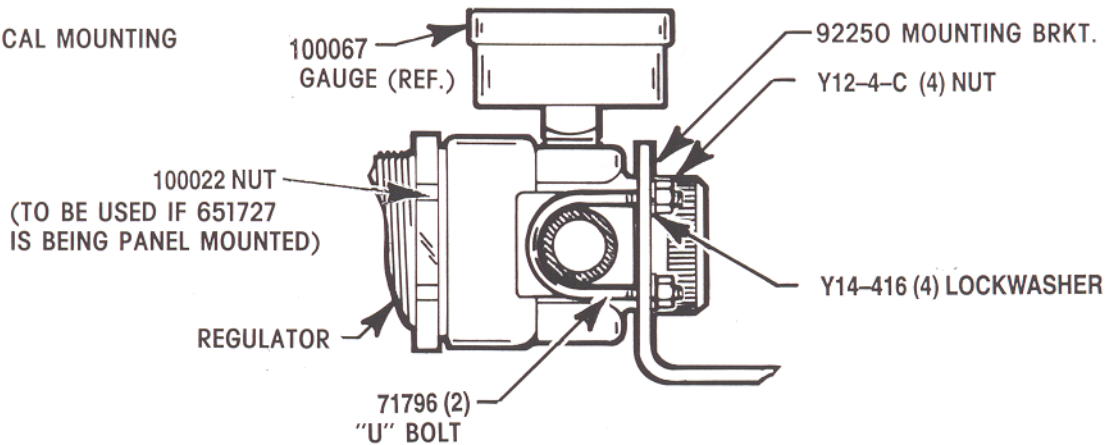
# 651727 AIR MANIFOLD

SIDE VIEW OF TYPICAL MOUNTING



F037

TYPICAL MOUNTING



F038



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